

HONDA

INSTALLATION INSTRUCTIONS

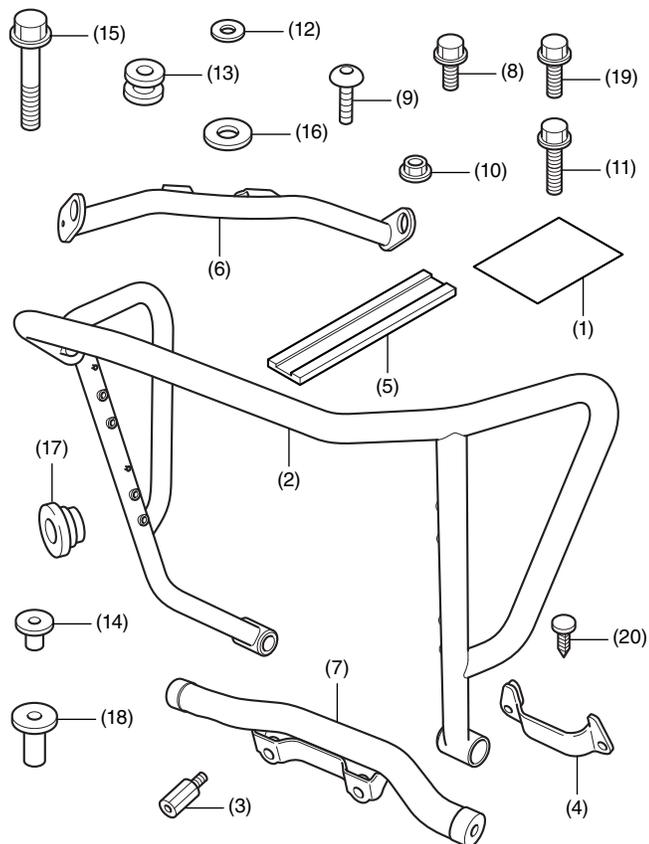
Accessory
LIGHT BAR
 P/N 08P71-MJP-G50

Application
CRF1000L/LD

Publication No.
MII 15641
 Issue Date
February 2016

Honda Dealer: Please give a copy of these instructions to your customer.

PARTS LIST



No.	Description	Qty
(1)	Installation instruction URL	1
(2)	Front side pipe	1
(3)	Special bolt	2
(4)	Front band	1
(5)	Band rubber	1
(6)	Front side pipe stay	1
(7)	Lower cross pipe	1
(8)	6 mm flange bolt (short)	1
(9)	6 mm screw	2
(10)	6 mm nut	2
(11)	6 mm flange bolt (long)	2
(12)	Washer (small)	2
(13)	Grommet	2
(14)	Flange collar (small)	2
(15)	8 mm flange bolt	2
(16)	Washer (large)	2
(17)	Mount rubber	4
(18)	Flange collar (large)	2
(19)	6 mm flange bolt (middle)	1
(20)	Clip	4

TOOLS AND SUPPLIES REQUIRED

- Socket (10 and 12 mm)
- Ratchet
- Box-end wrench (12 mm)
- Hex wrench (5 mm)
- Ruler
- Tape
- Scissors
- Torque wrench

TORQUE CHART

Tighten all screws, bolts, and nuts to their specified torque values. Refer to the Service Manual for the torque values of the removed parts.

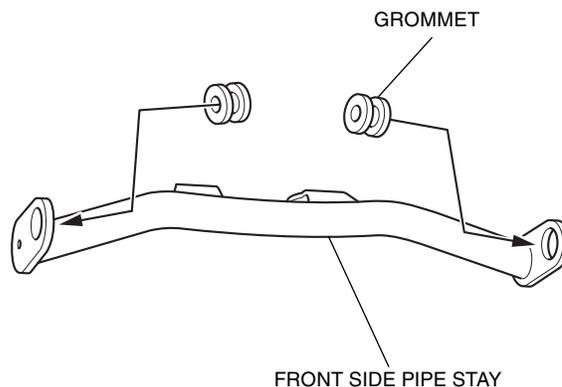
Item	N·m	kgf·m	lbf·ft
6 mm screw	9	0.9	6.6
6 mm flange bolt	12	1.2	9
8 mm flange bolt	27	2.8	20
Special bolt	27	2.8	20

INSTALLATION

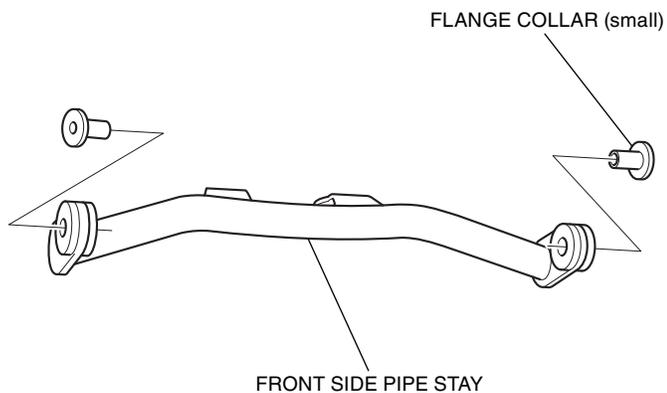
▲ CAUTION

- To prevent burns, allow the engine, exhaust system, radiator, etc., to cool before installing the accessory.

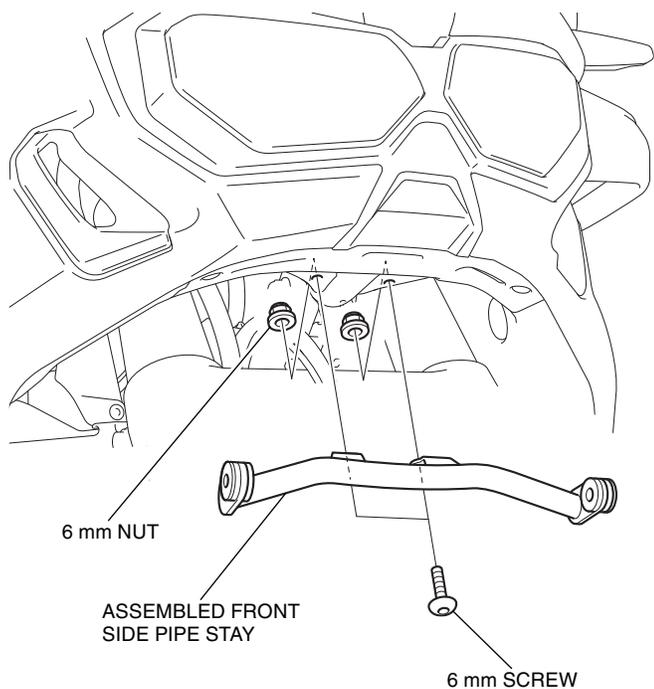
1. Install the grommets to the front side pipe stay as shown.



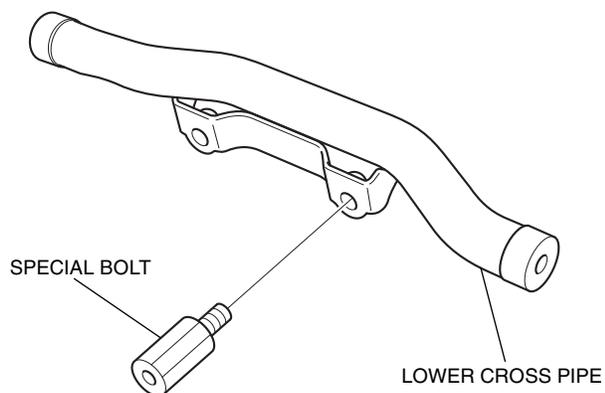
2. Install the flange collars (small) to the front side pipe stay as shown.



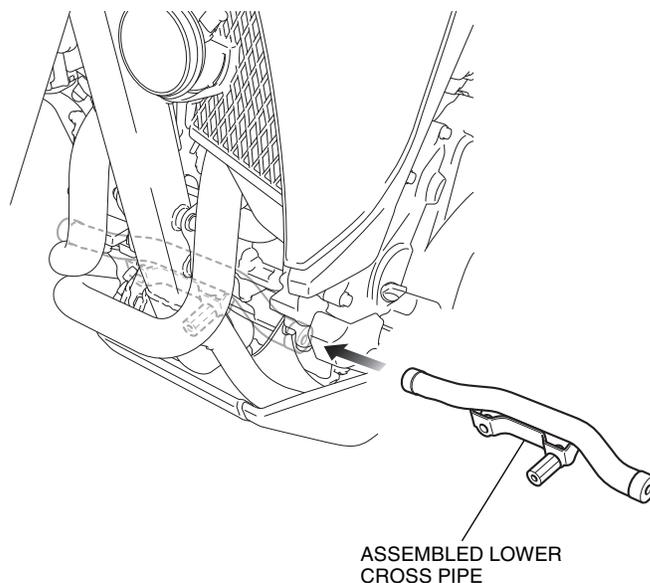
3. Loosely install the assembled front side pipe stay as shown.



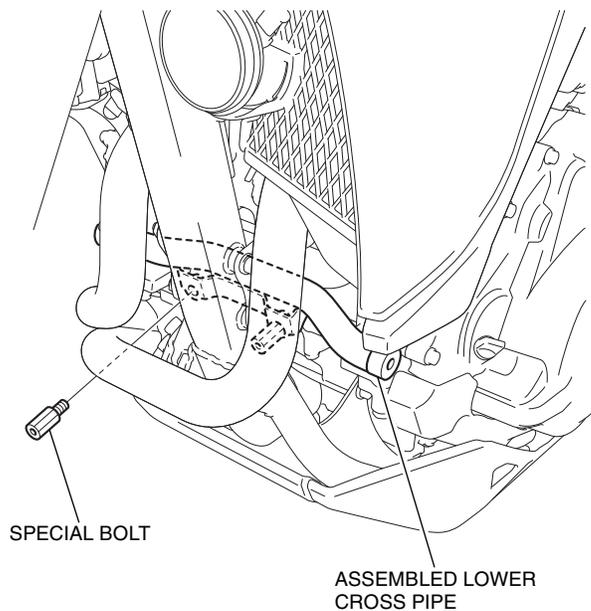
4. Install the special bolt as shown.



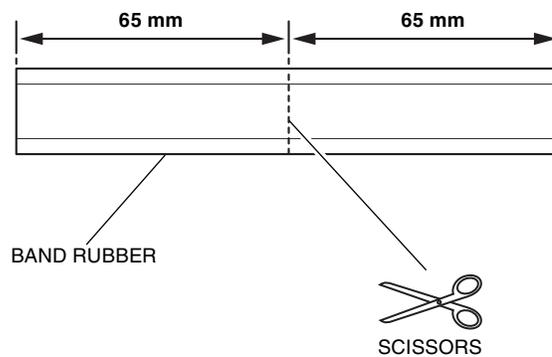
5. Pass the assembled lower cross pipe as shown.



6. Install the special bolt as shown.

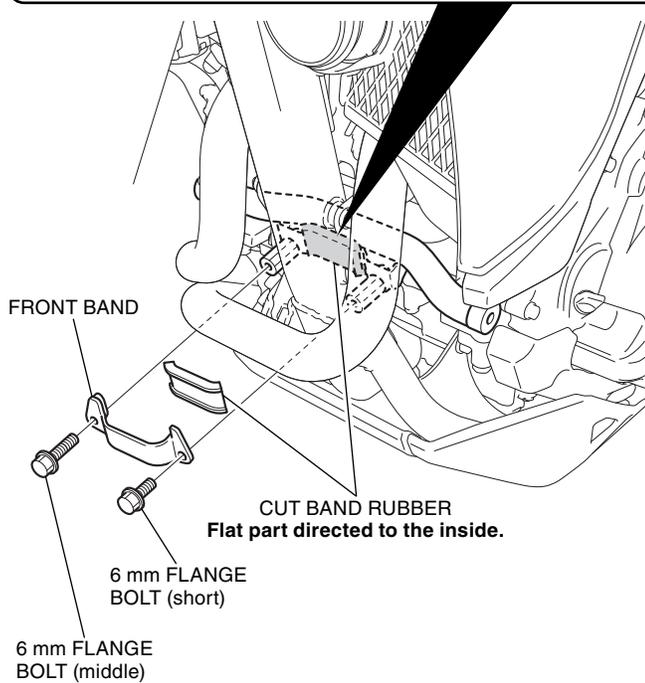
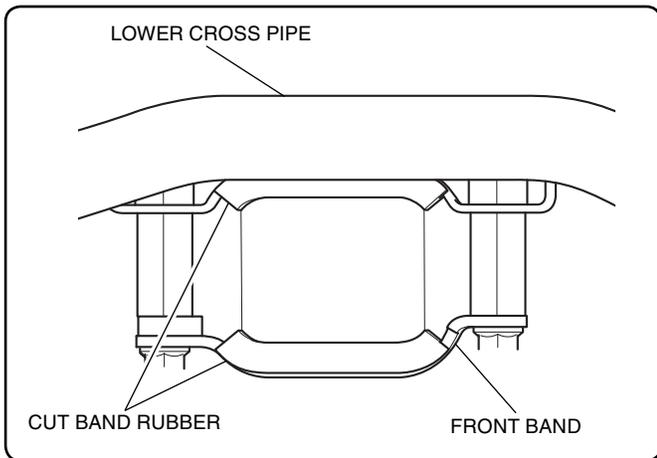


7. Cut the band rubber in to two equal parts as shown.

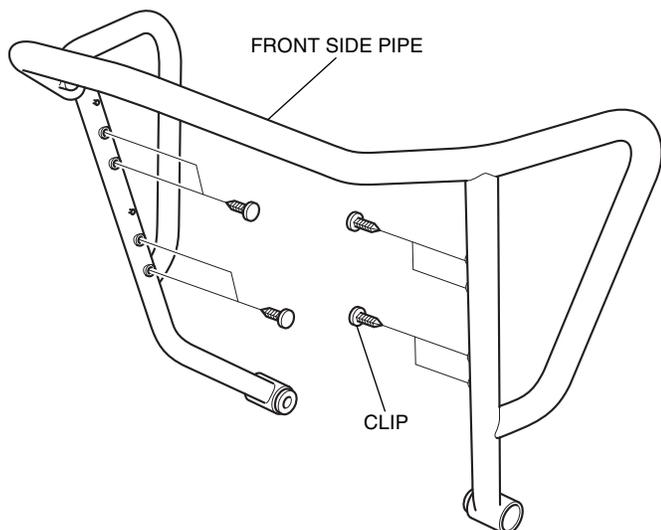


8. Loosely install the cut band rubbers and front band as shown.

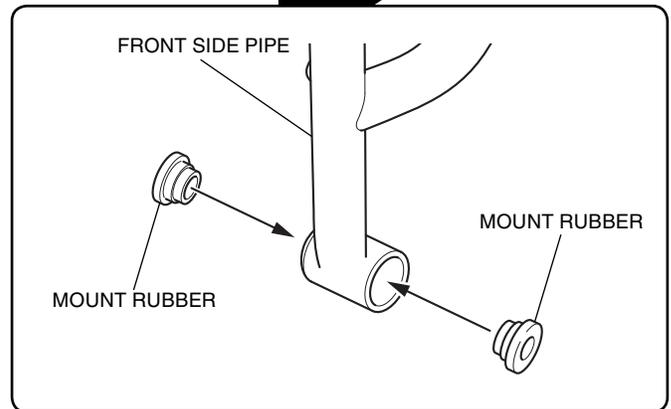
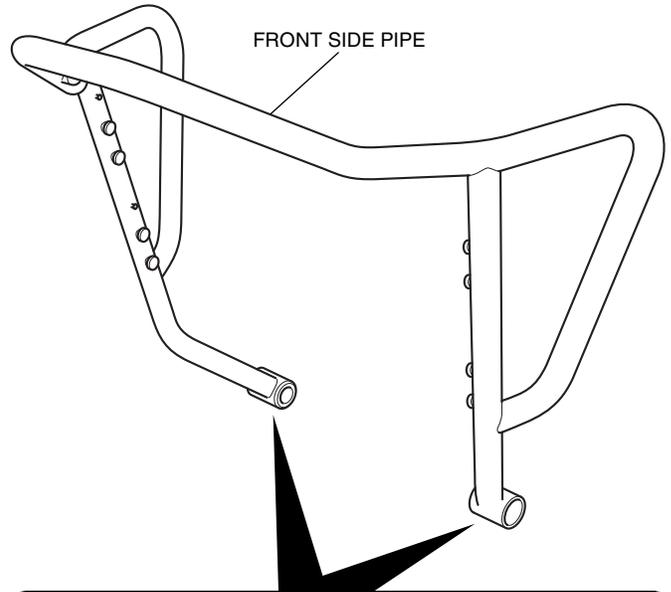
- **Loosely install the cut band rubbers with tape, then remove the tape after installation.**



9. Install the clips as shown.

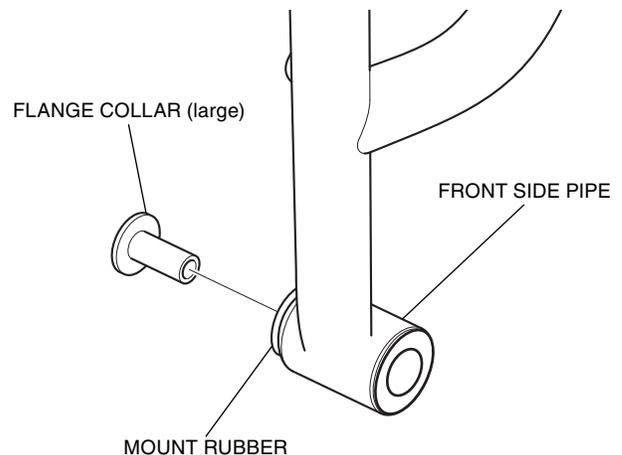


10. Install the mount rubbers as shown.



11. Install the flange collar (large) as shown.

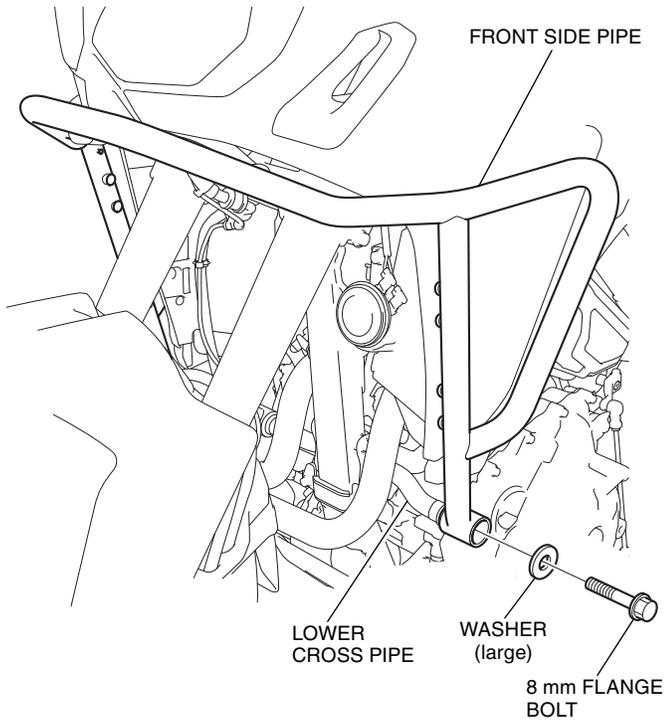
- **Install the flange collar in the mount rubber inside the front side pipe.**
- **Repeat on the right side.**



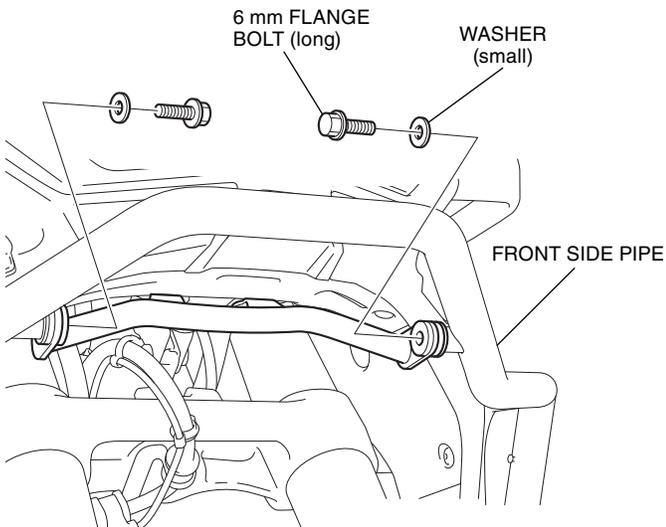
12. Loosely install the front side pipe as shown.

- Repeat on the right side.

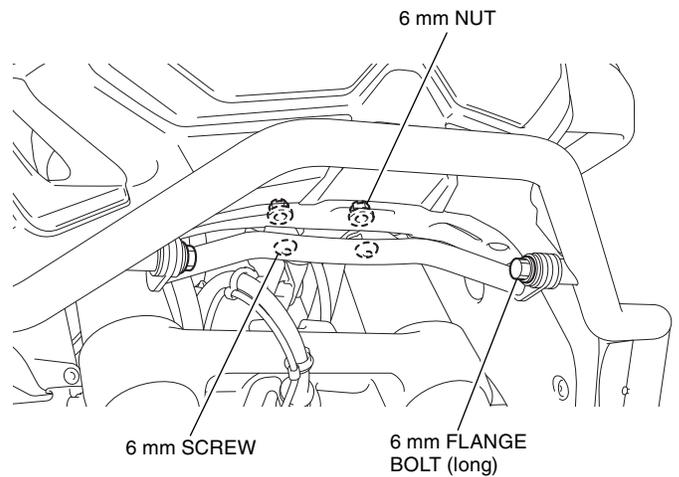
<Left side>



13. Loosely install the front side pipe as shown.



14. Securely tighten the 6 mm screws, and then tighten the 6 mm flange bolts.



15. Securely tighten the 8 mm flange bolts, then tighten the 6 mm flange bolts.

